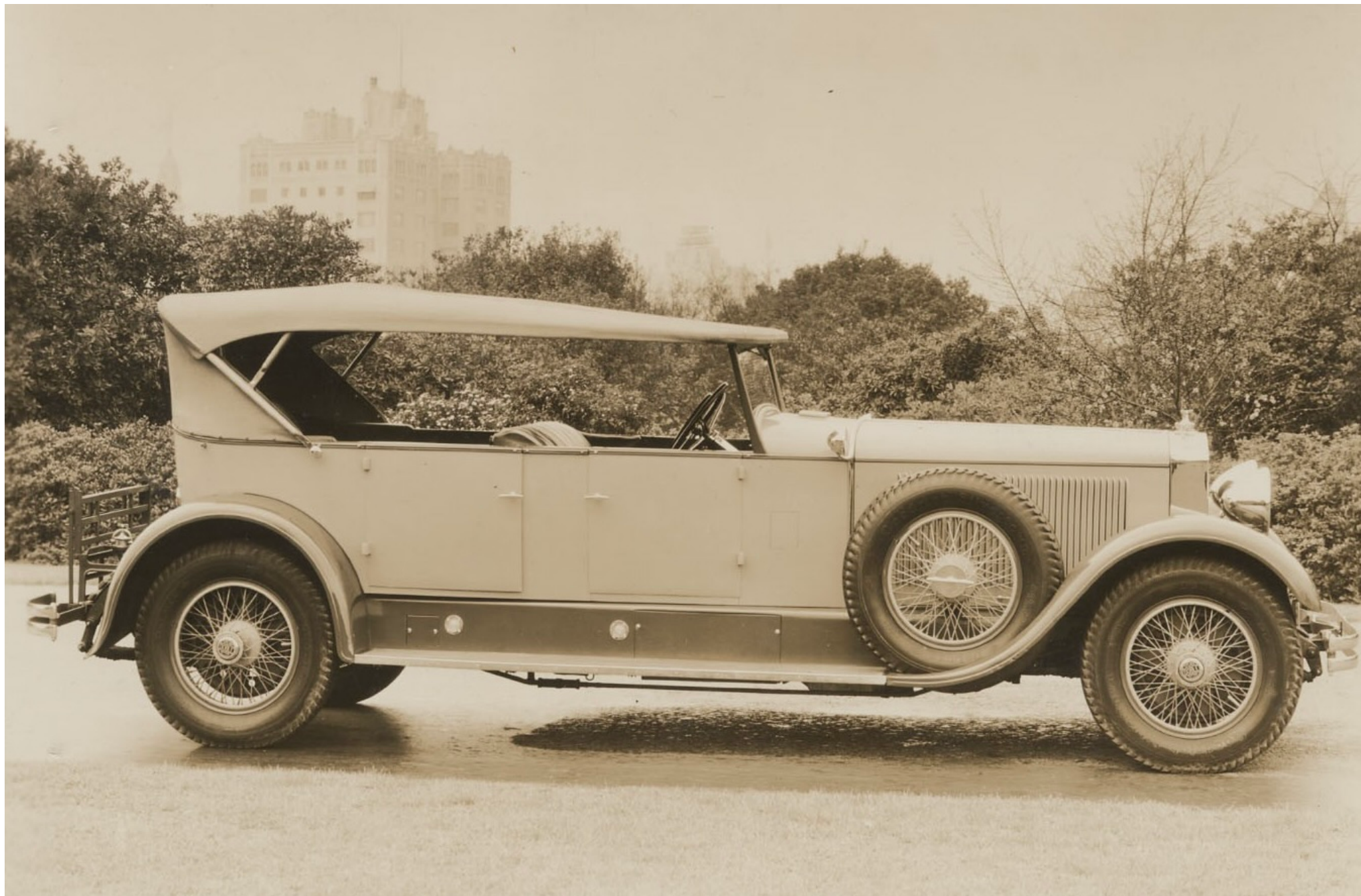


DOBLE STEAM MOTORS

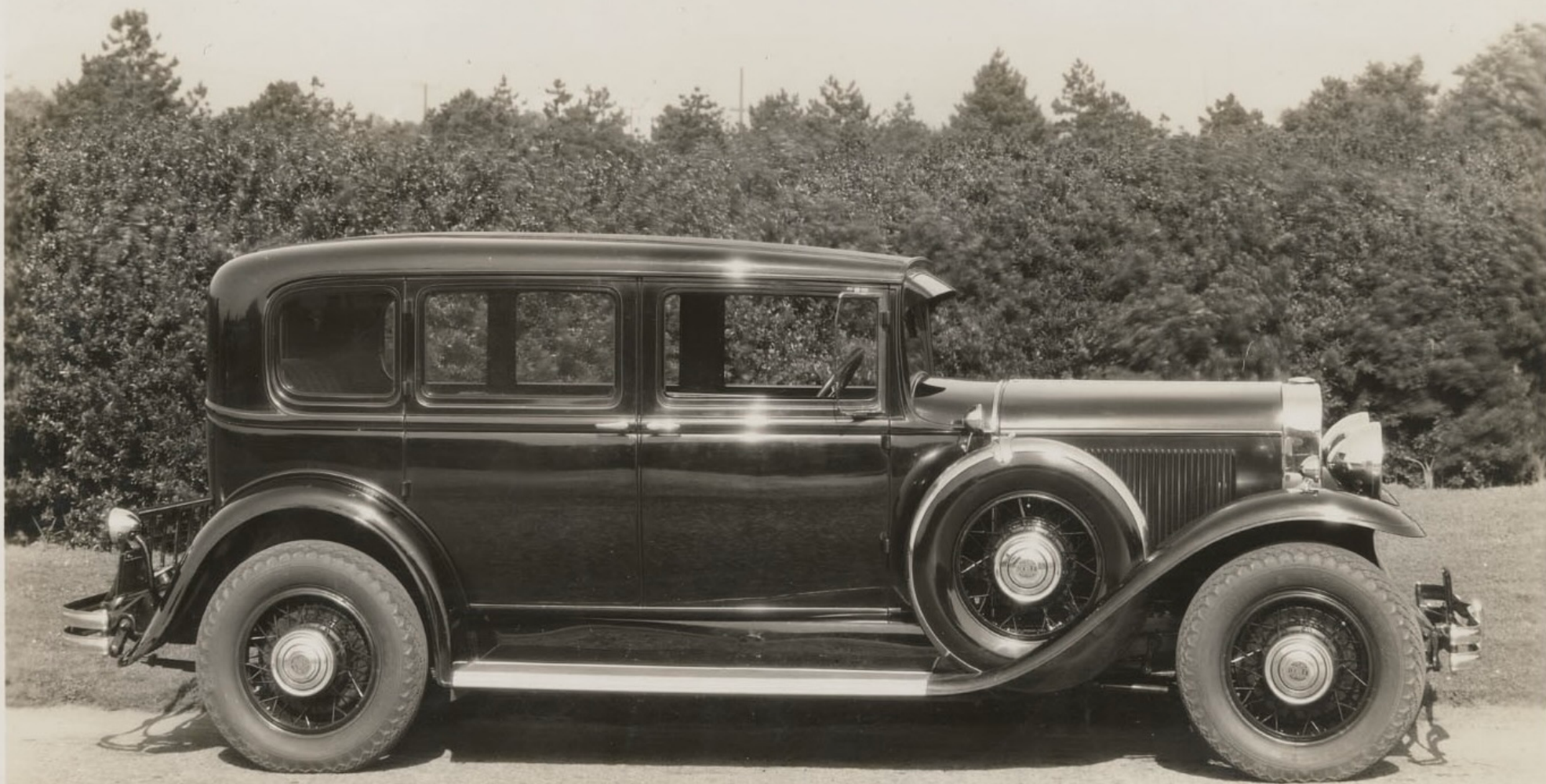
SAN FRANCISCO

ARNER DOBLE



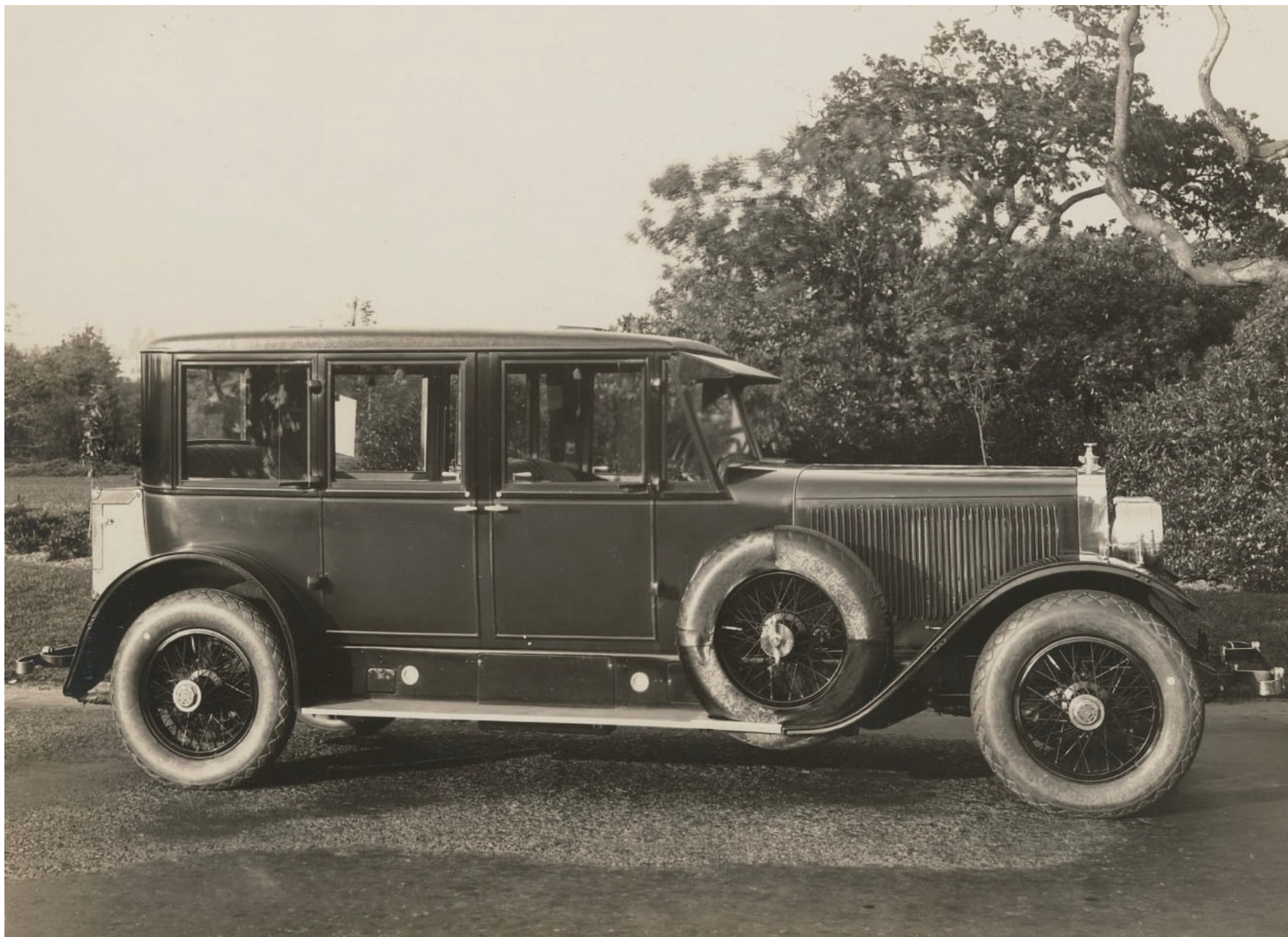


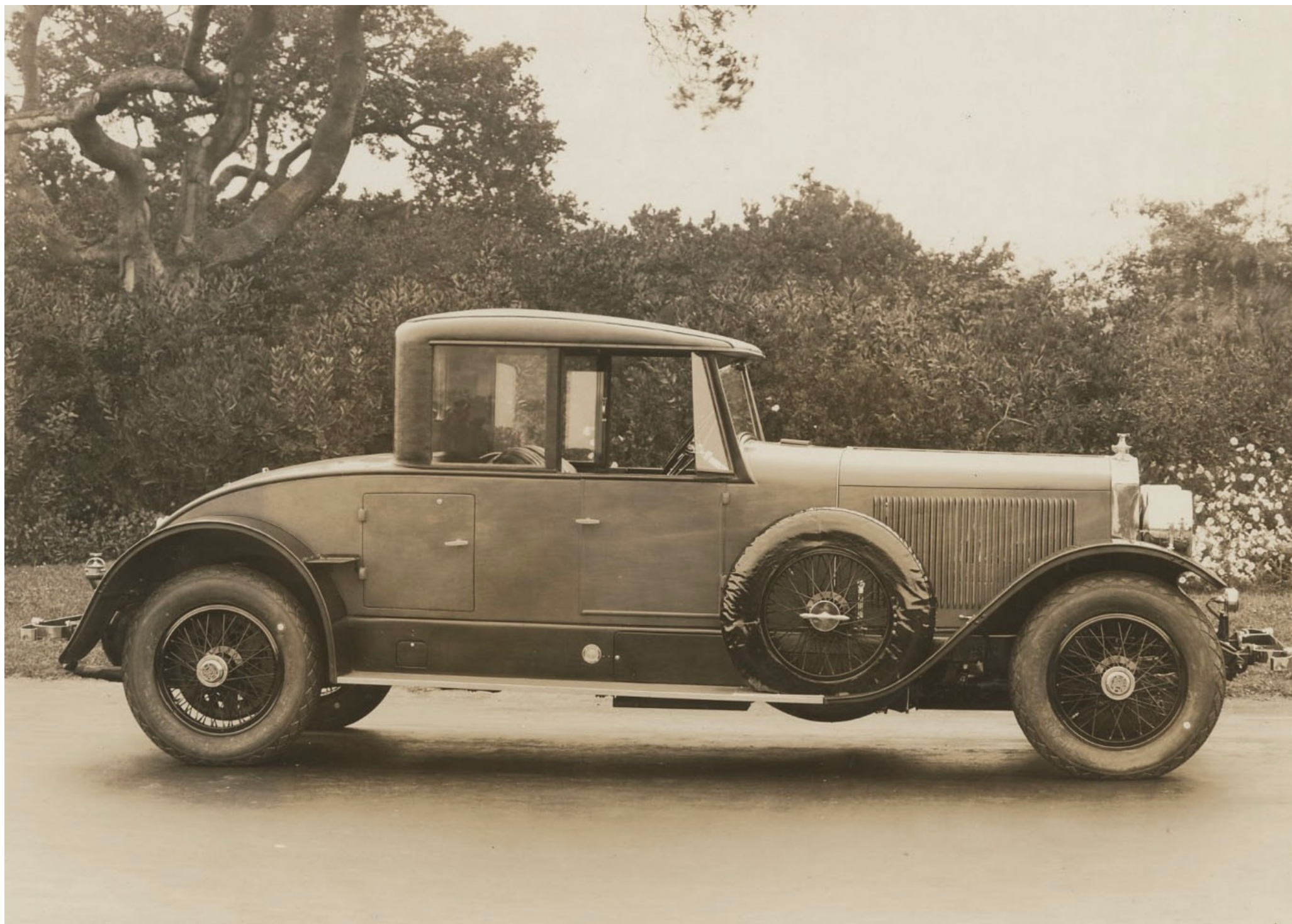
1930 MODEL "DOBLE" CAR-F-30.



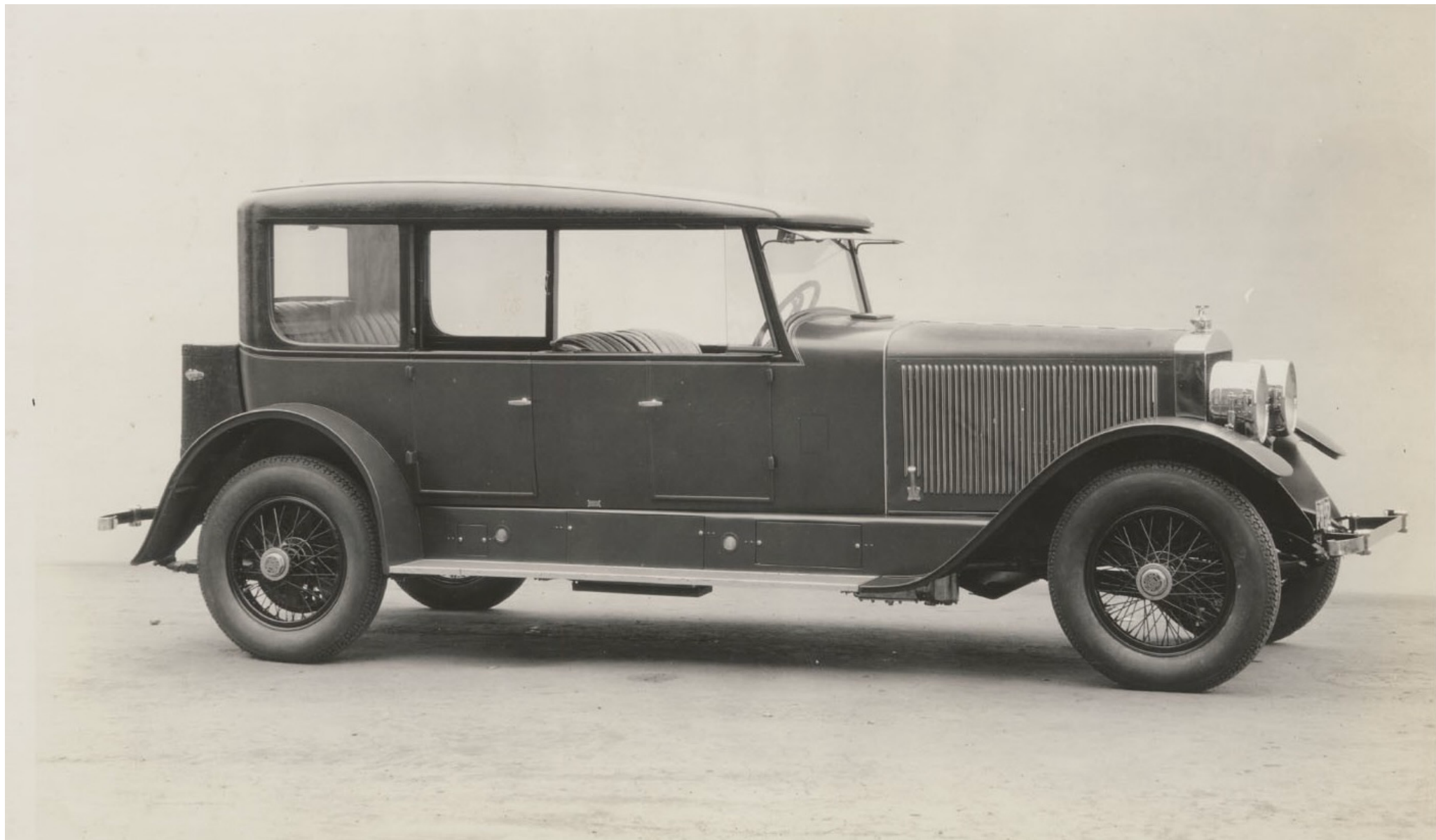
CAR F-34.

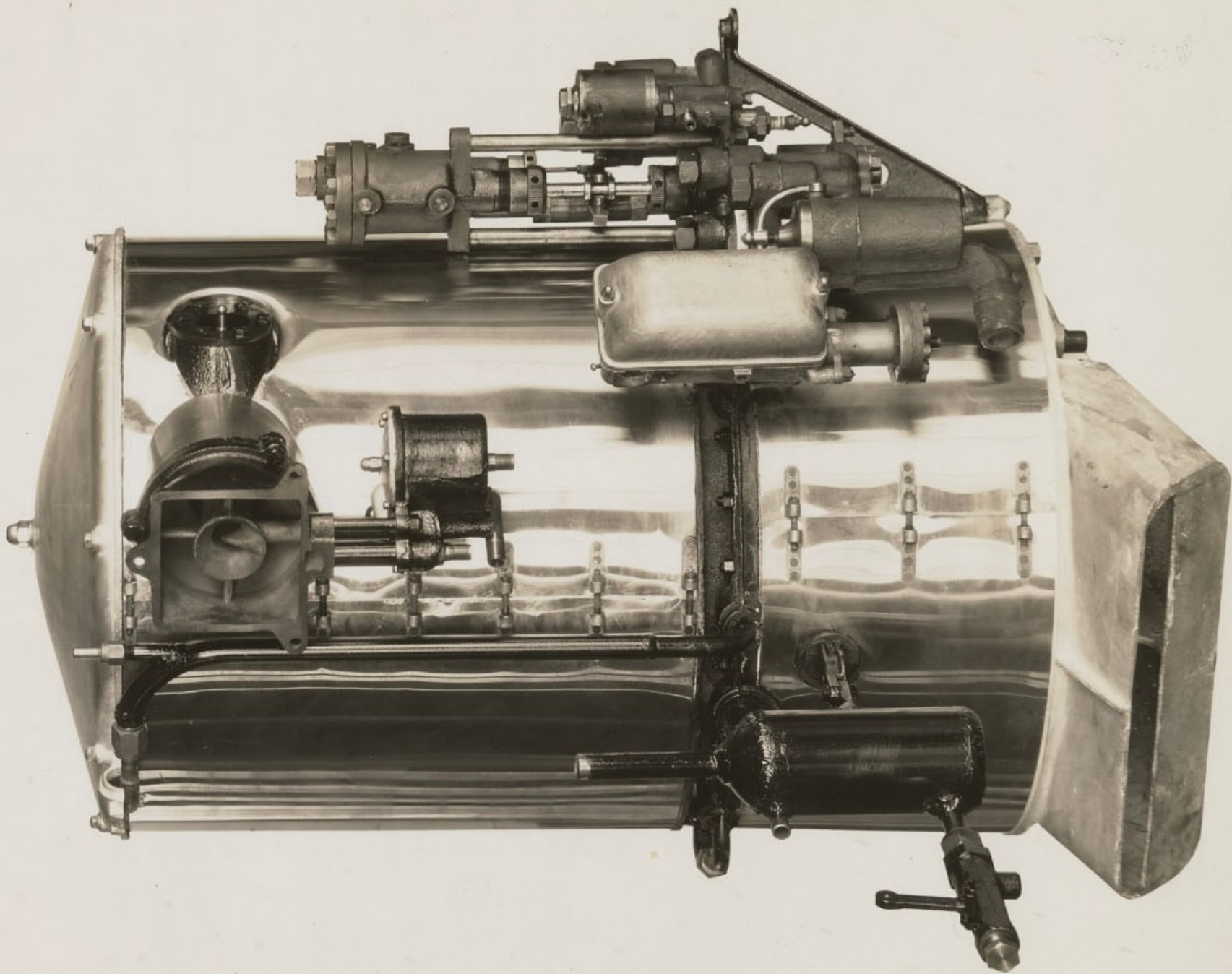
1931 R.H. Drive Buick Sedan - Model F DOUBLE Power Plant.



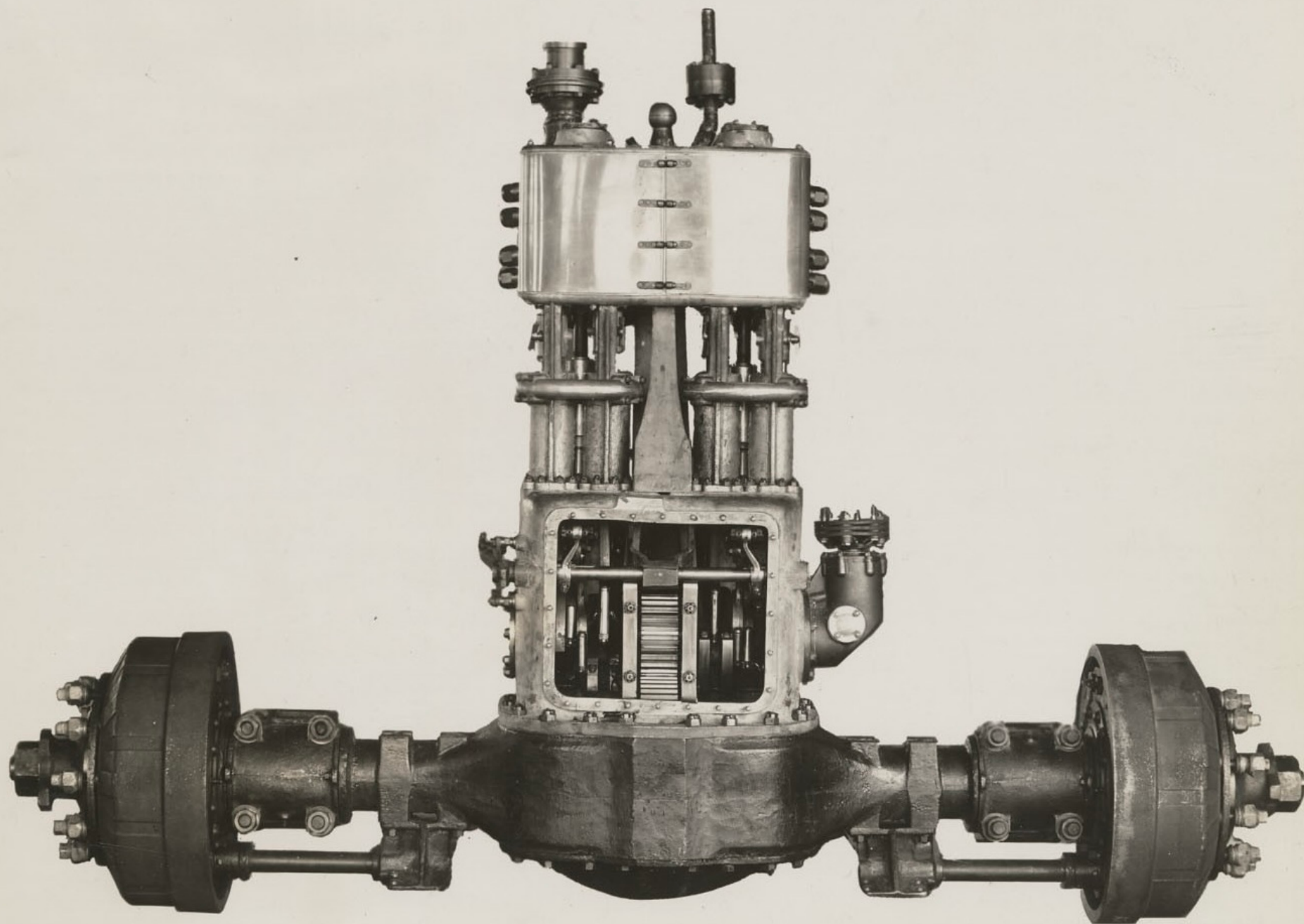


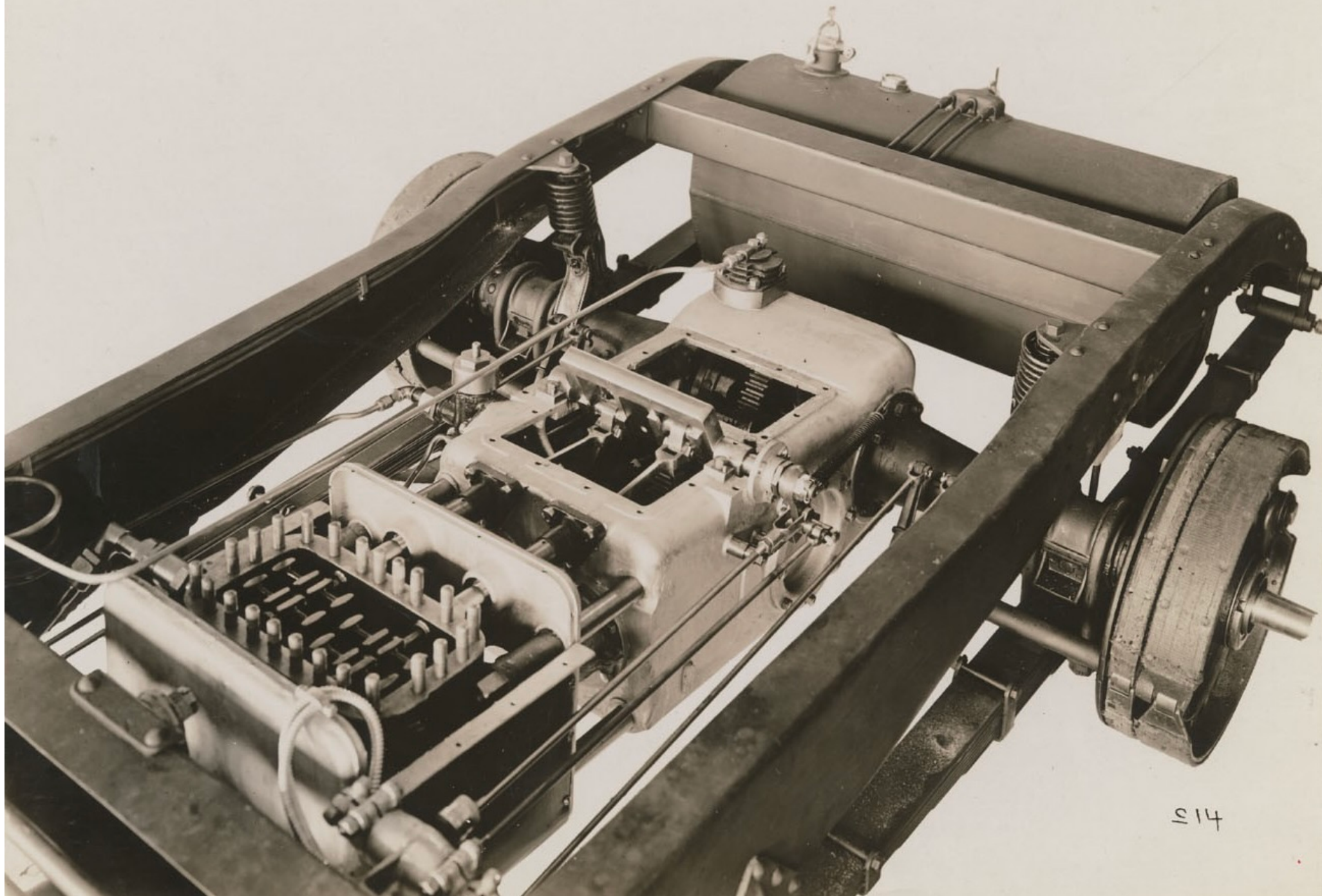




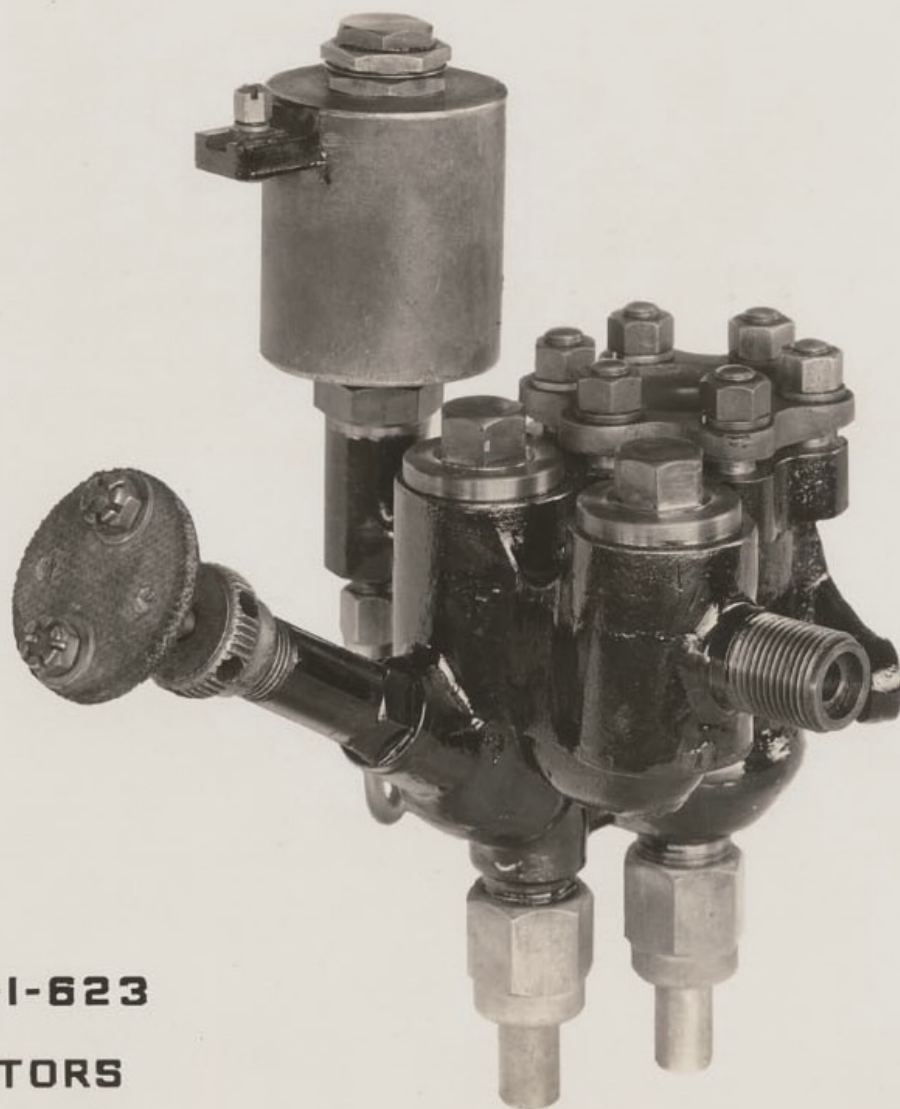






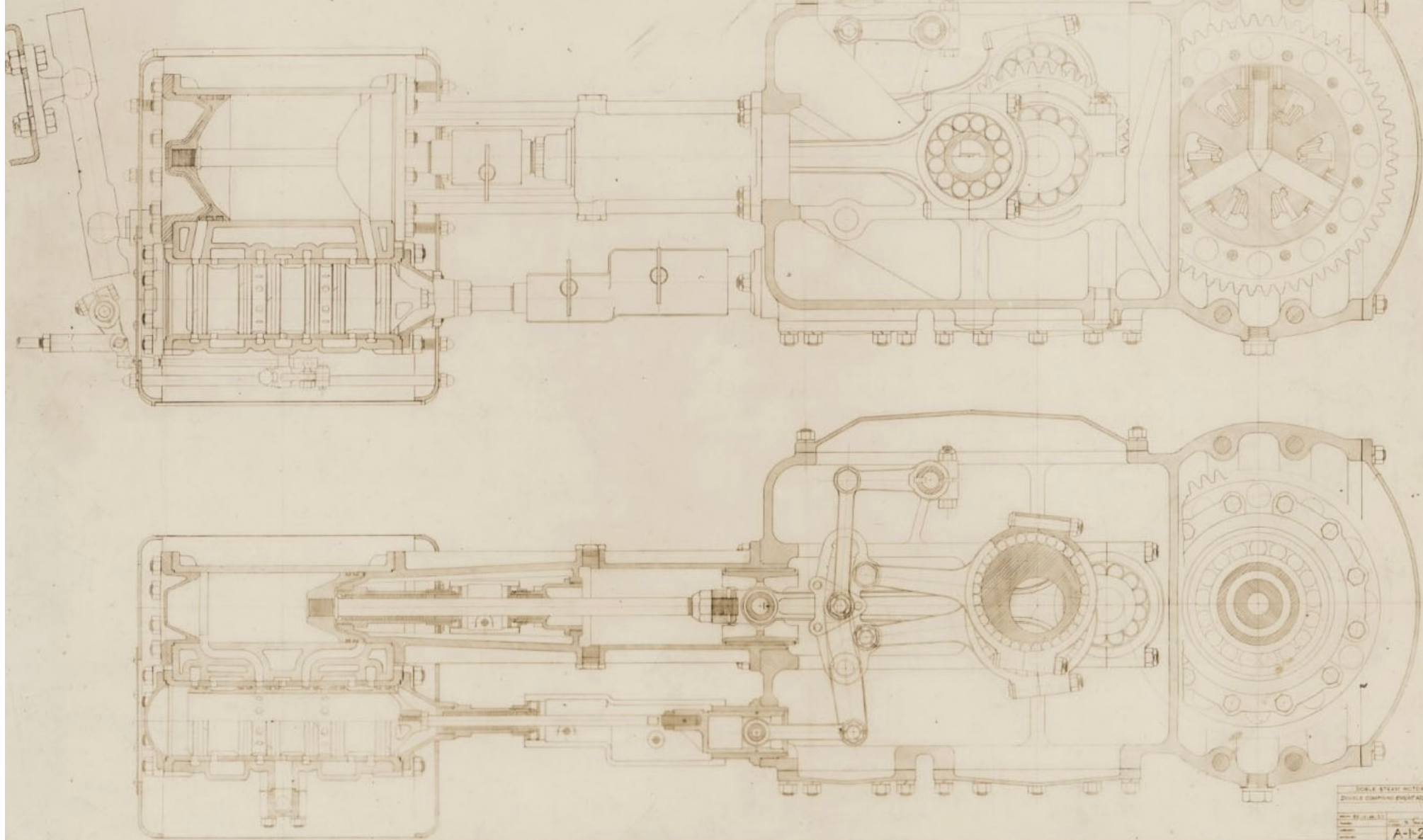


514

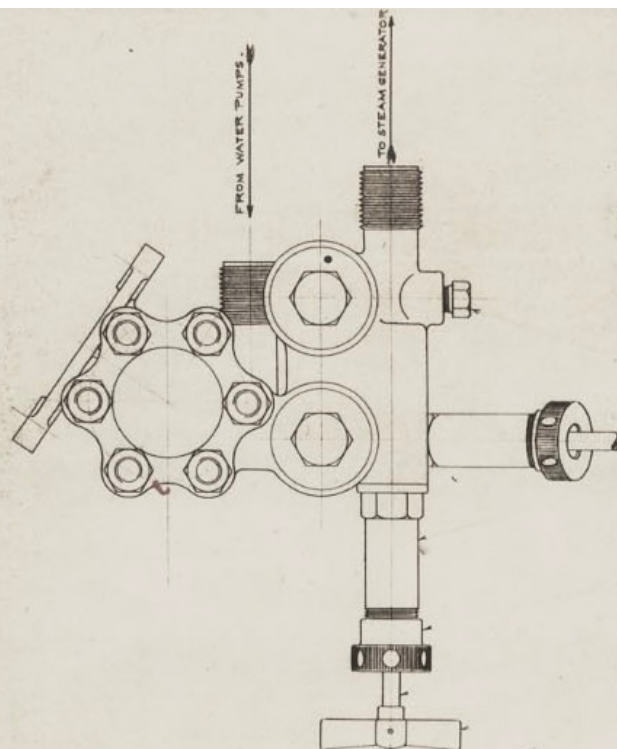


COMPENSATOR E-I-623

DOBLE STEAM MOTORS



REVISION	DATE	BY



E-1-244

E-1-569

E-1-342 BUSHING.

D-2-12 GLAND.

D-2-13

E-1-124

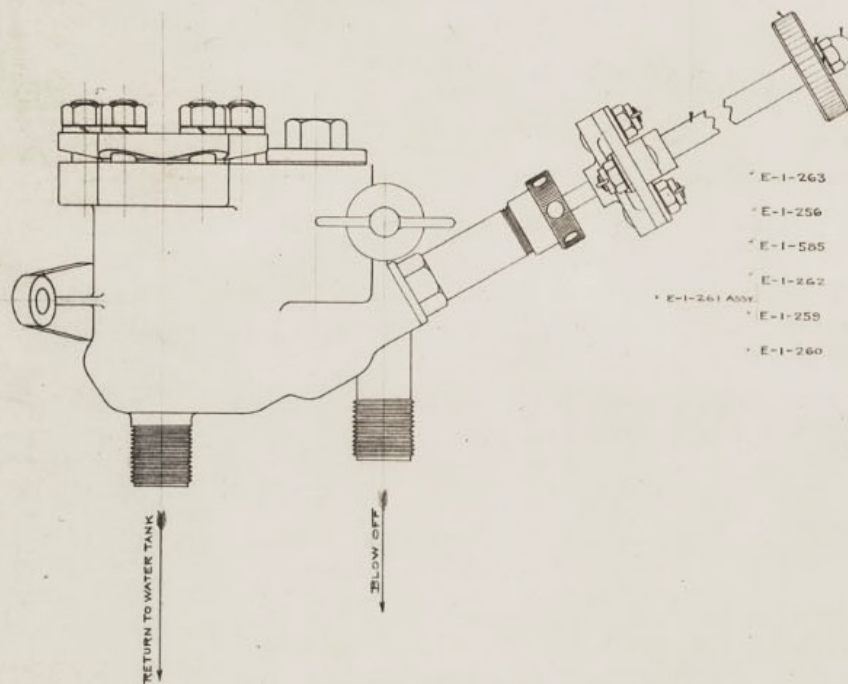
F-3-20

E-1-399 ASSY.

E-1-346. (FERRULE E-1-345)

 $\frac{1}{2}$ " x 28 SAE CAP. NUT.

S-5316



E-1-263

E-1-256

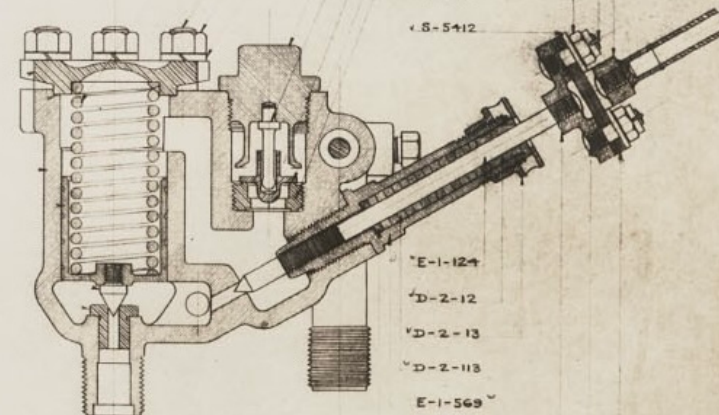
E-1-585

E-1-262

E-1-261 ASSY.

E-1-258

E-1-260



E-1-586

E-1-266

S-5153

S-5318

E-1-542

E-1-539

E-1-

E-1-540

E-1-541

E-1-126

S-5356

S-5100

S-5412

E-1-124

D-2-12

D-2-13

D-2-113

E-1-569

E-1-126

D-2-28

E-1-128

E-1-342

DOBLE STEAM MOTORS

NAME	COMPENSATOR ASSEMBLY
NOTE: ON DIMENSIONS WHERE NO LIMITS ARE GIVEN, A VARIATION OF .001" IS PERMISSIBLE. DRILLED HOLES MAY VARY FROM .001" TO .002" IN SIZE.	
SUPERSEDED BY	SUPERSEDED BY
DATE: E-1-244	DATE: E-1-244
DESIGN: E-1-244	DESIGN: E-1-244
TRACED	TRACED





A-1-391

CHANGE NUMBER	CHANGE LETTER	REVISIONS	DATE	CHKR.
3290	A	WAS A-1-385	8-9-24	SA

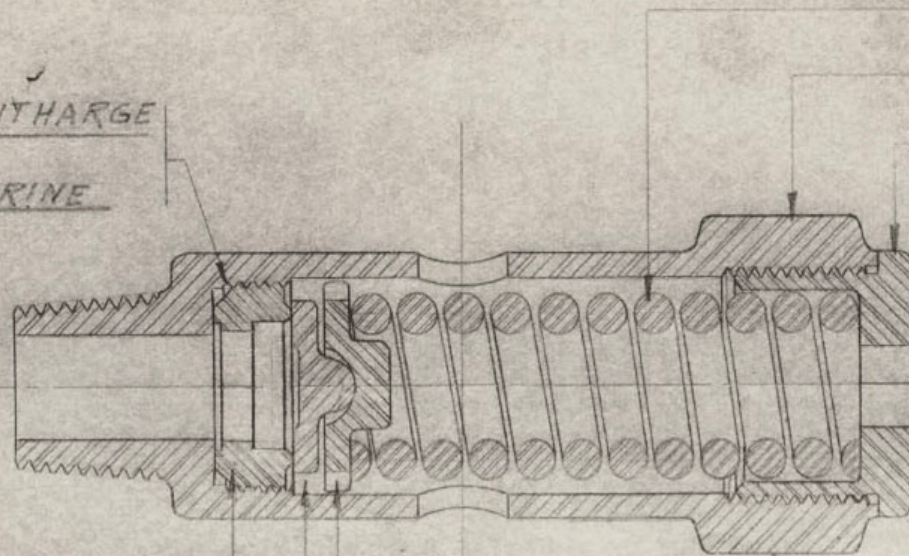
MAKE JOINT WITH LITHARGE

AND GLYCERINE

A-1 219

A-1-384 ✓

A-1-390 ✓



Ⓐ
E-1-541

✓ A-1-387

✓ A-1-388

✓ SET TO BLOW AT 350 #/sq"

STAMP FIGURES $\frac{1}{8}$ " HIGH

DOBLE STEAM MOTORS

NAME
LOW PRESSURE RELIEF VALVE ASSY

NOTE: ON DIMENSIONS WHERE NO LIMITS ARE GIVEN, A VARIATION OF .005+ IS PERMISSABLE. DRILLED HOLES MAY VARY FROM .001- TO .003+.

SUPERSEDES DRG. A-1-315	SUPERSEDED BY DRG.	FIRST USED ON CAR
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DRAWN: 3-6-24 N.N.	MATERIAL:	SPECIFICATION:	TREATMENT:
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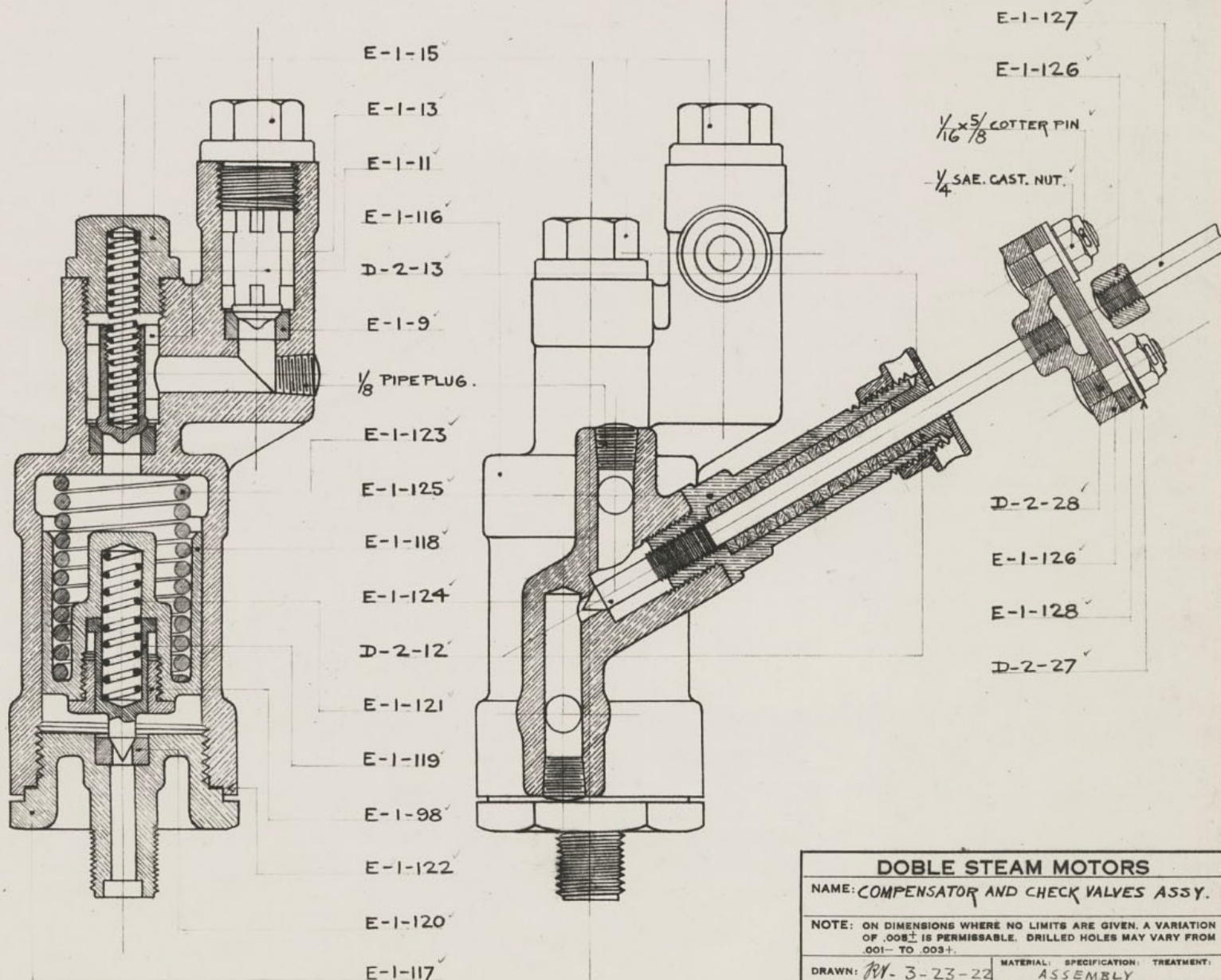
TRACED:	LAYOUT NUMBER:	SCALE: FULL
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CHECKED: E.H. 3-6-24	A-1-391
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APPROVED: TERNUM	
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511-1-3

CHANGE NUMBER	CHANGE LETTER	REVISIONS	DATE	CHKR.
		2		



DOBLE STEAM MOTORS		
NAME: COMPENSATOR AND CHECK VALVES ASSY.		
NOTE: ON DIMENSIONS WHERE NO LIMITS ARE GIVEN, A VARIATION OF .008 ⁺ IS PERMISSIBLE. DRILLED HOLES MAY VARY FROM .001 ⁻ TO .003 ⁺ .		
DRAWN: <i>RY-3-23-22</i>	MATERIAL: <i>ASSEMBLY</i>	SPECIFICATION: <i>ASSEMBLY</i>
TRACED:	LAYOUT NUMBER: <i>54</i>	SCALE: <i>FULL SIZE</i>
CHECKED: <i>RY-3-24-22</i>	E-1-115	
APPROVED: <i>AD 3-27-22</i>		

Has solid plunger instead of plunger within plunger.

